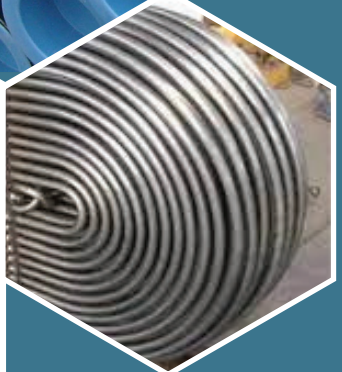
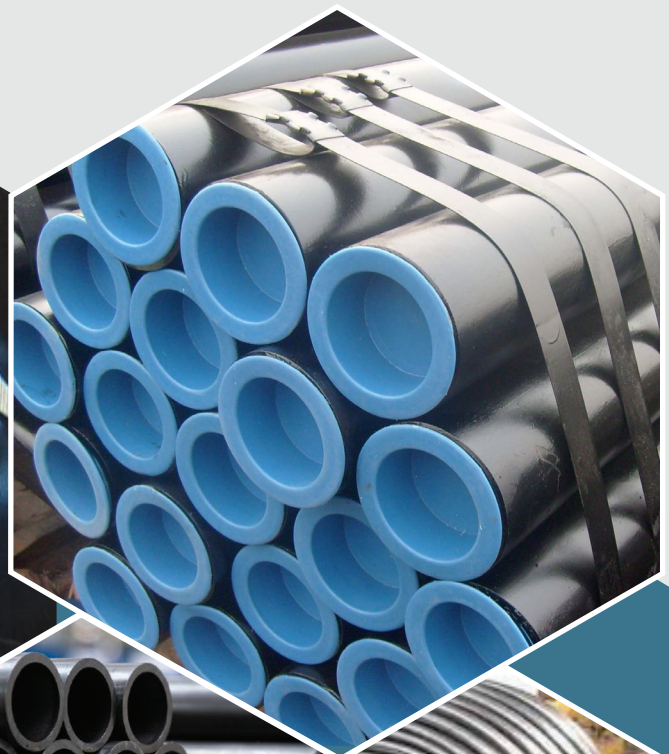
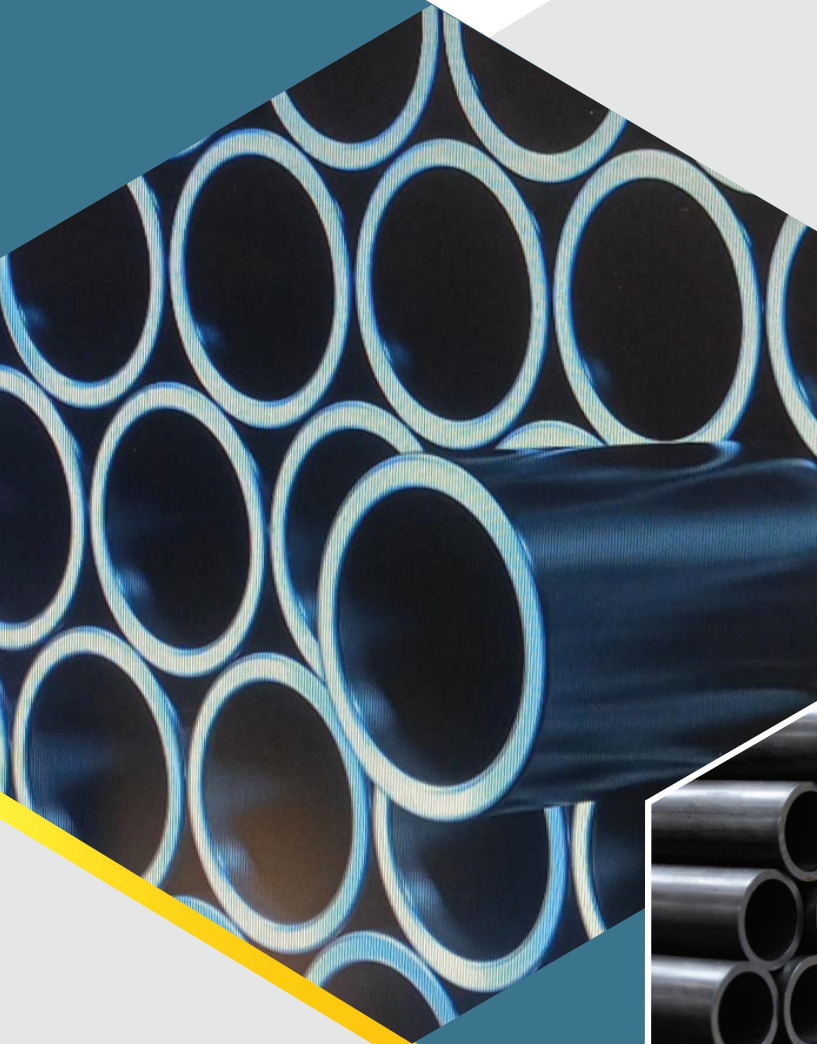


# SUPERIOR QUALITY UNBEATABLE TRUST



**MANUFACTURER OF CARBON STEEL,  
ALLOY STEEL & STAINLESS STEEL SEAMLESS  
TUBE, "U" TUBE AND FIN TUBE**



**DEDICATED TO  
UNCOMPROMISED QUALITY  
AND INTEGRITY**





## ABOUT ACCORD

At the core of Accord's success is its dedicated team of highly experienced professionals and skilled workforce. This team is the driving force behind Accord's operational excellence, consistently pushing the boundaries of innovation while upholding the company's core value of "Absolute Quality". This culture of continuous improvement and technological advancement allows Accord to meet the demanding specifications required by customers globally.

Accord's reputation for reliability, superior quality and timely deliveries has solidified its position as a preferred supplier in both domestic and international markets. With an unwavering commitment to customer satisfaction, Accord continues to be a trusted partner for clients worldwide, catering to industries such as power generation, petrochemicals, oil and gas.

Accord's production capabilities, combined with its strong focus on sustainability and environmental responsibility, align with global trends towards greener manufacturing practices. The company's proactive approach to innovation, safety, and environmental stewardship positions it as a leader in the seamless tube industry, ensuring its products remain at the cutting edge of quality, efficiency and sustainability.



## OUR VISION:

At Accord Tubes and Profiles LLP, our vision is to be recognized as a global leader in delivering innovative high-quality seamless tube solutions that set new benchmarks of excellence across industries. We are committed to pushing the boundaries of continuously raising the bar for quality, performance and service.

Our goal is to exceed customer expectations by consistently delivering exceptional value through superior products, timely service and sustainable solutions that align with the evolving needs of our clients and the world at large. We envision a future where Accord is synonymous with reliability, innovation and trust—contributing to the success of our customers and partners in meaningful ways.

We are driven by a commitment to continuous innovation, fostering a culture of creativity and improvement in every aspect of our business. Our vision extends beyond just meeting industry standards—we aim to redefine them by creating a lasting and positive impact on everyone connected with our company; from our valued customers and dedicated employees to the broader communities we serve.

## OUR MISSION:

At Accord Tubes and Profiles LLP, our mission is to deliver innovative, high-quality products that consistently exceed customer expectations. We are deeply committed to providing exceptional value through superior service and sustainable solutions that address the needs of our clients across diverse industries.

Our focus on continuous improvement and operational excellence ensures that we stay at the forefront of technological advancements while maintaining the highest standards of quality. By fostering strong and lasting relationships with our customers, we strive to be their trusted partner—offering not only products but also solutions that help them succeed and grow.

# APPLICATION AREA

We proudly cater to a wide array of industries and delivering specialized steel tubes & pipes tailored to meet the unique requirements of following sectors



**Oil & Gas  
Exploration**



**Petrochemicals  
and Refineries**



**Chemical  
Industries**



**Fertilizer  
Plants**



**Thermal, solar &  
Nuclear Plants**



**CNG + Booster  
Compressors  
& Dispenser**



**Desalination  
Plants**



**Automobile**



**Sugar  
Industries**



**Marine**



**Cross Country  
Pipe Line for  
gas & Water**



**Aerospace**



**Defence**



**Pulp & Paper  
Industries**



**Food & Dairy**



**Pharmaceutical**

# CARBON STEEL & ALLOY STEEL PRODUCT



ACCORD's Carbon Steel and Alloy Steel Seamless Tube division has Piercing Machine, To make own raw material in house from Round Bar, SRM (Size Reduction Machine), Draw Benches, Heat Treatment Furnaces, "U" Bending Facilities & all mandatory Testing facility to produce High Quality Tubes according to international standard. This facility has a monthly production capacity of 500 tons of high-quality tubes. Piercing Mill and SRM is core strength of Accord, this modified fully automatic piercing machine enable to manufacturer smaller size of mother hollow (48MM OD & 54 MM OD). After doing piercing on the round bar and making the mother hollow, SRM Machine fasten the reduction process on pierced mother hollow, which help us to reduce reduction cycle for tubing to fasten the material process.

The tubes are supplied in accordance with industry standards and tailored to customer specifications, available in a wide range of steel grades and dimensions. Specific requirements regarding execution, tolerances, lengths, and testing procedures can be accommodated upon request."

OutSide Diameter	6.00 mm OD to 101.6 OD
Wall Thickness	0.9MM to 15MM
Length	Maximum 30 Meters
Grades	SA/A179, SA/A-192, SA/A 210 GR. A1/C, SA/A 106 GR. B, SA/A 333 1/6, SA/A 334 GR.1/6, SA/A 213 T5, T11, T12, T22, T9, T91 ; BS3059 PART-I GR. 320, PART-II GR 360, 440, 620 & 622; DIN 17175 ST35.8, DIN-2391 ST35, ST37/37.4, ST52 ; IS 3601, IS3074 CDS1, CDS2 & CDS3 ; EN 10305, EN 10216 , SAE 1010 , SAE 1018.
Specifications	ASTM, ASME, JIS, EN, BS, etc.

# STAINLESS STEEL PRODUCT



The Stainless-Steel Seamless Tube division at ACCORD is dedicated to producing premium-grade stainless steel tubes, with a focus on delivering precision-engineered tubing. Our facility includes piercing technology, draw benches, Pilger Machines, heat treatment furnaces, and U-bending facilities, ensuring we meet the highest quality standards for stainless steel tube production.

What sets our stainless-steel tubing apart is our focus on precision and surface quality, critical for industries where corrosion resistance, hygiene, and longevity are paramount. We specialize in seamless stainless-steel tubes that offer superior dimensional accuracy, smooth internal surfaces, and exceptional mechanical properties.

With a monthly capacity of 500 tons, our stainless-steel tubes are available in a wide range of grades and specifications. We accommodate specific client requirements for tolerances, lengths, and custom testing procedures, ensuring our products meet the stringent demands of diverse industries.

OutSide Diameter	6.00 mm OD to 101.6 mm OD
Wall Thickness	0.9MM to 15MM
Length	Maximum 30 Meters
Grades	TP 304/L/H, TP 316/L/H/Ti, TP 310/H/L/S, TP 317/L, TP 321/H, TP 347/H, UNS S 31500, 31803, 32205, 32750, 32760
Specifications	ASTM, ASME, JIS, EN, BS, etc.

# FIN TUBE



## ACCORD

At ACCORD, we are committed to delivering high-performance Fin Tubes that cater to a wide range of industrial heat transfer applications. Our fin tubes are engineered with precision and designed to provide optimal thermal efficiency in environments that demand consistent performance and durability. With our comprehensive manufacturing process, we ensure that every fin tube meets stringent quality standards, making them ideal for both heavy-duty and specialized applications. Whether you are looking for solutions for the oil and gas industry, chemical plants, power generation, or HVAC systems, our fin tubes are built to perform under the most demanding conditions. We offer a wide selection of fin tubes, each tailored to meet specific industrial Requirements.

### **Types of Fin Tubes Offered:**

G' Type Fin Tube (Embedded Fin Tube/ Grooved Fin Tube)

L' / 'LL'/'KL' Type Fin Tube (Wrap Around Fin Tube)

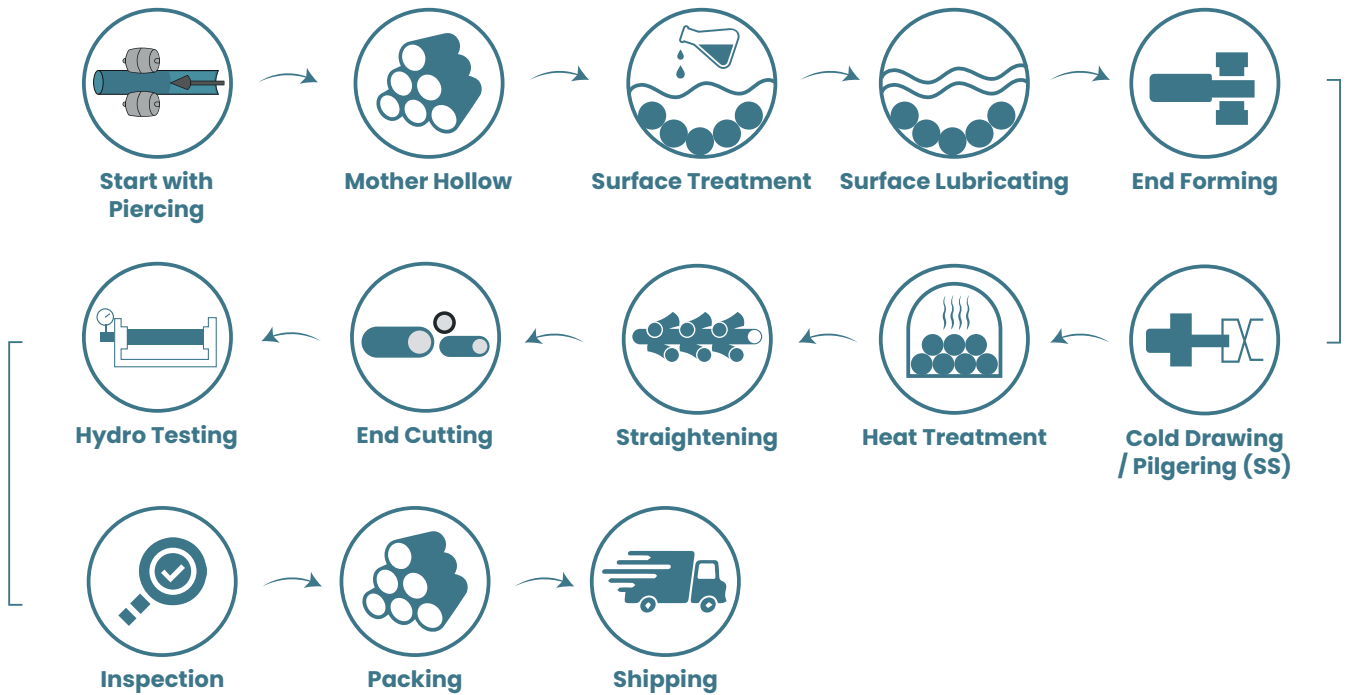
Extruded Fin Tube (Bimetallic Fin Tube / Serrated Extruded Fin Tube)

Low Fin Tubes (Integral Fin Tube)

Welded Fin Tube (Solid Helical Fin Tubes / Serrated Helical Fin Tube)

Studded Fin Tube / Pipe (Stud Type Fin Tube)

# PROCESS FLOW CHART



## PACKING SOLUTIONS

At ACCORD, we ensure that all our products are securely packed for safe transportation, especially for international shipments.

**Our packing solutions include:**

### Seaworthy Wooden Crates:

Designed to withstand harsh marine conditions, providing superior protection during long-haul transport.

### Seaworthy Bundles:

Securely bundled to protect the tubes and ensure they reach their destination without damage.

Both packing methods comply with international shipping standards, ensuring that our products arrive in perfect condition, ready for immediate use.



# QUALITY

At ACCORD, quality is our top priority. We strictly adhere to international standards and ensure that all products undergo rigorous in-house testing including hydrostatic and non-destructive testing. Our ISO 9001:2015 certification reflects our commitment to consistent quality. With full material traceability and a focus on customer's specific requirements, we deliver products that meet the highest standards of reliability and performance.

# ACCORD



## INSPECTION AND TESTING



Positive Material Identification (PMI) Tester



Micro Structure Examination / Analysis



Ferrite Content and Surface Finish



Portable Spectrometer



Hydro Testing for Straight as well as U - Tubes



Mechanical Testing & Chemical Testing



Elevated Temperature Tensile Testing



Non Destructive Testing Offered:  
- Eddy Current Testing  
- Ultrasonic Testing  
- Real time radiography



Fiberscope - Inside Surface Checking of cubes Having outside Diameter 6 mm and above



Fully equipped laboratory for corrosion Testing, Chloride Contamination Testing & Residual Stress Measurement

# DOMESTIC AND INTERNATIONAL APPROVAL



ISO 9001 : 2015



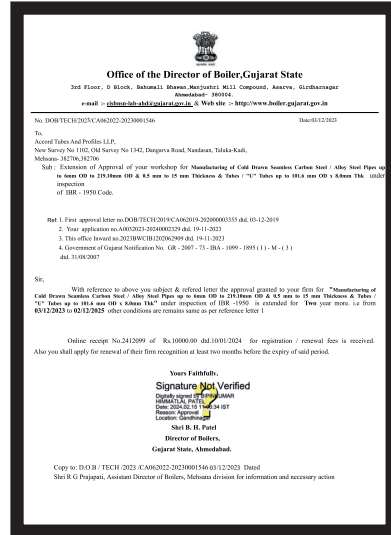
ISO 14001 : 2015



ISO 45001 : 2018



PED CERTIFICATE



IBR CERTIFICATE



## MANUFACTURER OF CARBON STEEL, ALLOY STEEL & STAINLESS STEEL SEAMLESS TUBE, "U" TUBE AND FIN TUBE



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<https://in.linkedin.com/company/accord-tubes-profiles-llp>